

# **XVX10/ XVX13**

409 Stainless Steel Universal X-CHANGE X-pipe Kits

**XVX10: 2 1/2" Universal Fit**

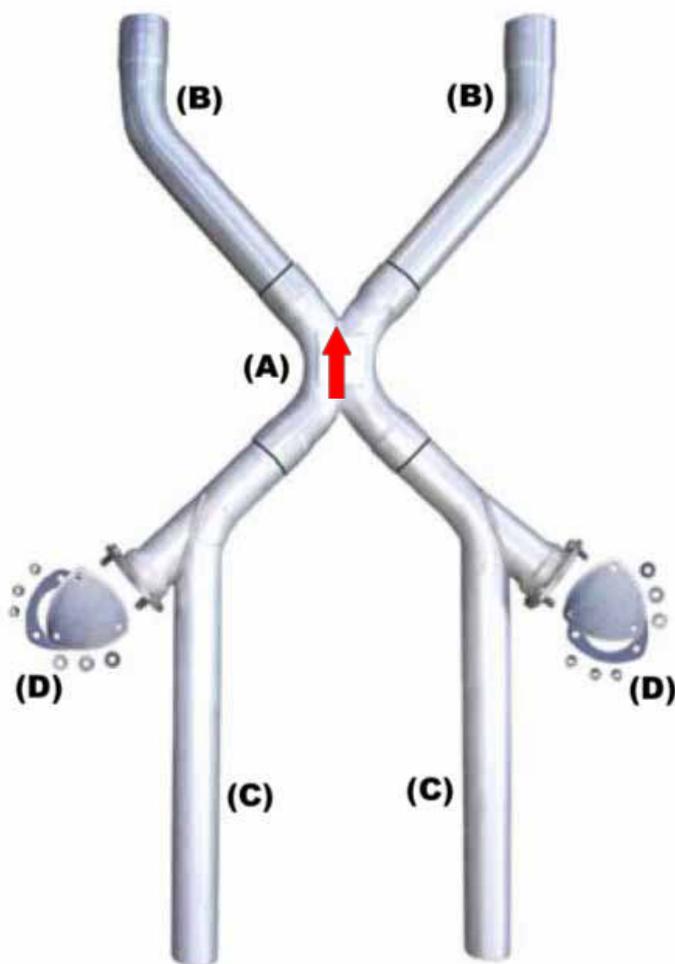
**XVX13: 3" Universal Fit**



**Pypes Performance Exhaust**  
2705 Clemens Rd B103 Hatfield, PA 19440  
www.pypesexhaust.com 800-421-3890

Thanks again for purchasing your new 409 stainless steel Pypes Performance Exhaust Universal X-CHANGE X-pipe kit. Please be sure to confirm all the components in the kit were received in your shipment before beginning installation. These kits will include your new 5 piece kit, dump plate kit (2 plates, 2 gaskets and the necessary mounting hardware), and the necessary clamps. If you find any component missing, please contact our office at 800-421-3890 for replacement. Installation of this kit will require a few simple tools and a cutting device. For quicker and tighter installation, welding of slip joints is recommended. Technical assistance is available both online at [www.pypesexhaust.com](http://www.pypesexhaust.com) or 800-421-3890

- (A) Center X**
- (B) Front Legs**
- (C) Rear Legs**
- (D) Dump Plate Kit**



1. This five piece kit is a universal kit produced to fit many applications. Measuring and cutting will be required. The X-pipe is designed to connect after your collector reducers or down pipes ,under the transmission cross member.
2. Trimming of the tubing may be required for the optimum fit. Install the rear legs into the mufflers first. You are aiming to have the center "X" land approx 8-12 inches behind the tail shaft of your transmission, and centered under the drive shaft. Also, the center plate on the "X" has an arrow stamp which must point forward. Trim the rear legs as needed to put your "X" and mufflers in the proper location. Quick tip: If the rear suspension is unloaded, you can push the center "X" up until it just about touches the drive shaft as it will not hit once the suspension is loaded. Slide the front legs into the X-pipe. They should end somewhere close to the humps in your transmission cross member. Additional tubing may be required to lengthen your collector reducers. Some applications, the front "X" legs may not be centered in the humps, but line up to your headers or down pipes. This is fine as the system will not hang too low. Be extra careful when measuring and cutting. A helpful tip: Line up the front legs under the center "X" to mark your cut lines, making sure to line them up with your headers or down pipes. Some header applications require custom collectors due to the header not ending square and parallel to the car. For proper system fit, your collectors must run parallel with your rocker panels.
3. Finish the X-pipe installation by making all your final adjustments to position the legs. Now tighten all the clamps (Warning: Tightened clamps will leave marks in the tubing, making removal or adjustments extremely difficult). The 409 stainless can be welded with your standard mig welder. Cap the open ports with the provided dump plate kit or optional Electrical cutouts p/n HVE10 before you start the car !!!!