

SFT23V SFT23VB

409 Stainless Steel Cat-Back Exhaust System for
2011-2014 Ford F150 EcoBoost Split Dual Cat Back System

Before you begin please READ all instructions and confirm that all components were received in your new Pypes Performance Exhaust Cat-Back systems. If you find a component missing or have questions about the installation please contact our tech department by email at tech@pypesexhaust.com or by phone at (800) 421-3890 or by viewing our installation gallery on our website www.pypesexhaust.com



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Bill of Materials:

1 pr	EVT51B/EVT51BB (black) Tips
1 ea	MFT25 Mid Pipe
1 ea	TFT19LA Tail Pipe Left front
1 ea	TFT19LB Tail Pipe Left rear
1 ea	TFT19R Tail Pipe RH
1 ea	MVV70 Violator Muffler
2 ea	PVT10 Tail Pipe Extension
5 ea	HVC50 2.5" U-Clamp
1 ea	HVC53 3" U-Clamp
3 ea	HVH17S 2.5" Hanger Clamp
2 ea	HVC21 2.5" Band Clamp
1 ea	HVH60 Tail Pipe Hanger
2 ea	HVH60R Hanger Insulator

PLEASE TRY INSTALLING OUR WAY FIRST!

1. Begin by placing the vehicle on a lift or four jack stands at their maximum height. To help your installation it is best to pre-fit all the components into a complete system on your garage floor using the diagram provided.
2. Remove the existing system by unbolting the mid-pipe. Remove the tailpipe from the insulator and the entire unit can be removed as one. Depending on the working conditions you may need to make other cuts to remove the system. Make sure you retain the rubber insulators because it will be reused.
3. Begin your installation by reinstalling the factory rubber isolators onto the wire forms near muffler and factory tailpipe locations. Next install the HVH60R to HVH60 hanger and mount the assembly using the supplied hardware to the large hole in the rear left side frame rail. The HVH60 opening should face the outside of the vehicle.
4. Next install the TFT19R tailpipe on the passenger side one of the HVH17S hanger clamps. Next install the TFT19LB then the TFT19LA using one of the HVC50 clamps and two of the HVH17S hanger clamps. Do not tighten clamp at this time.
5. Loosely install the MW70 muffler and MFT25 mid-pipe by bolting it to the factory y-pipe flange so you can make your final cut making sure you leave enough material to compensate for the slip fit connections. Remember measure five times and cut once.
6. Now you can permanently install the muffler and mid-pipe using the HVC53 U-clamp for the mid-pipe to muffler connection and two HVC50 LI-clamps for the muffler to tailpipe connections.
7. Next install the two PVT10 tail pipe extensions using two HVC50 u-clamps as well as the EVT51B tips using the two HVC21 band clamps.
8. Finish the system by making all your final adjustment to the muffler, tailpipes and tips. Once you are satisfied with the alignment finish tightening all the clamps. The use of air tools for this step is highly recommended. Next start your vehicle and check for leaks. All clamps should be checked within the first 100 miles of driving and retightened as necessary.

Note: Pypes Performance Exhaust Cat-Back systems are designed to fit stock height vehicles with OEM hitches and spare tire combos. Vehicles with aftermarket components such as larger trailer hitches and spare tires or ride height changes may require modifications to the system for proper fit.

Note: When tightening the HVC21/24/25/26 band clamps, make sure the I-block in the center of the clamp is against the head of the bolt. Failure to do so will cause the clamp not to tighten properly or the I-block to break.

Now it's time to fire up that truck and enjoy your new Pypes Performance Exhaust

