

SGF50K/ SGF50KB/SGF52K/ SGF52KB



Pypes Performance Exhaust
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SGF50K: 2010-14 CAMARO V8 2-1/2" CAT-BACK W/ 4-1/2" TIPS
SGF50KB: 2010-14 CAMARO V8 2-1/2" CAT-BACK W/ 4-1/2" BLACK TIPS
SGF52K: 2010-14 CAMARO V6 2-1/2" CAT-BACK W/ 4" TIPS
SGF52KB: 2010-14 CAMARO V6 2-1/2" CAT-BACK W/ 4" BLACK TIPS

Thanks again for purchasing your new stainless steel Pypes Performance Exhaust 2010-14 V6/V8 Camaro Cat-back system. Please be sure to confirm all the components in the kit were received in your shipment before beginning installation. If you find any components missing, please contact our office at 800-421-3890 for replacement. Installation of these kits will require a few simple tools: jack stands, 13mm & 15mm wrenches, cutting device and penetrating oil. For a quicker and tighter installation, air tools are recommended. Technical assistance is available both online at www.pypesexhaust.com or 800-421-3890.

- (A) Front X-pipe Legs
- (B) X-pipe & Mufflers
- (C) Under-Axle Pipes
- (D) Tailpipes
- (E) Exhaust Tips

1. Begin by placing the vehicle on a lift or four jack stands at maximum height. This will aid in an easier installation.
2. Unbolt your existing system from the factory catalytic converter down pipes at the 3" wide band clamps. Use dish soap on the factory rubber hangers to aid in removal. Once the clamps are loose, the system will get removed in one piece. There is no cutting required. It's a good idea to mask or wrap the factory tips to insure you do not scratch the rear valance during system removal. Some may choose to remove the valance all together.
3. It's time to install your new Cat-back system. Begin by re-installing the two band clamps on to the factory down pipe legs. It's a good idea to loosen the factory down-pipes to allow for adjustment during installation. Some vehicles have a flex joint in the down-pipe which allows them to drop. If you have the flex joint make sure you support the underside of the pipe so it sits in the correct location during the install.
4. Now its time for the x-pipe. Install the front two 45° legs into the x-pipe. Snug the two joints with the 1" wide band clamps. Slide the x-pipe legs into the factory band clamps on the down pipe legs.
5. Next install two tailpipe sections first into the factory hanger mounts. The tips will get positioned last, 4" for V6 owners and 4-1/2" for V8 owners.
6. Install the two under axle pipes into the mufflers and then into the tailpipes. Use 1" wide clamps at the muffler end.
7. Slide the tips on to the tailpipes and snug them.
8. Finish by making all the final adjustments to the system and
9. tips. Tight all clamps.
10. Check all the connection points periodically, as they may come loose.

Note: When tightening the HVC21/24/25/26 band clamps, make sure the I-block in the center of the clamp is against the head of the bolt. Failure to do so will cause the clamp not to tighten properly or the I-block to break.

Now it's time to fire up that muscle car and enjoy your new Pypes Performance Exhaust.

