

XFM50 / XFM50C XFM60 / XFM60C --- PARTS LIST ---

QTY	PART#	DESCRIPTION
1	XFM50 or XFM60	2.5" Crossover
1		Hardware Kit

INSTALLATION INSTRUCTIONS

1. This Crossover is designed for cars with Long tube headers. Start by removing your old crossover at the collector reducers(front) and flow tubes.(back) We recommend an ample dose of WD40 or other brand of penetrating oil to avoid stripping or breaking the bolts at the header flanges. Remember to disconnect your O2 sensor switches before dropping your existing crossover. You must also disconnect the air tube located just behind the trans mount on the passenger side pipe(pre 1996 models).

Note: There are no hangers included with the X pipe assembly. They are not necessary. Because your Pypes X pipe is about 40 lbs lighter than the factory H pipe, the header flanges as well as the muffler/tailpipe hangers are enough to support the entire system.

2. Your Pypes crossover is designed to fit Mac & BBK long tube headers. Take some measurements and make sure the dimensions match your crossover. If it doesn't match your system, call Pypes to discuss options. Install the X pipe kit from the headers back. Do not fully tighten the X connections. Use a stand to keep the X in place. When you are satisfied with the fit, tighten all connections.

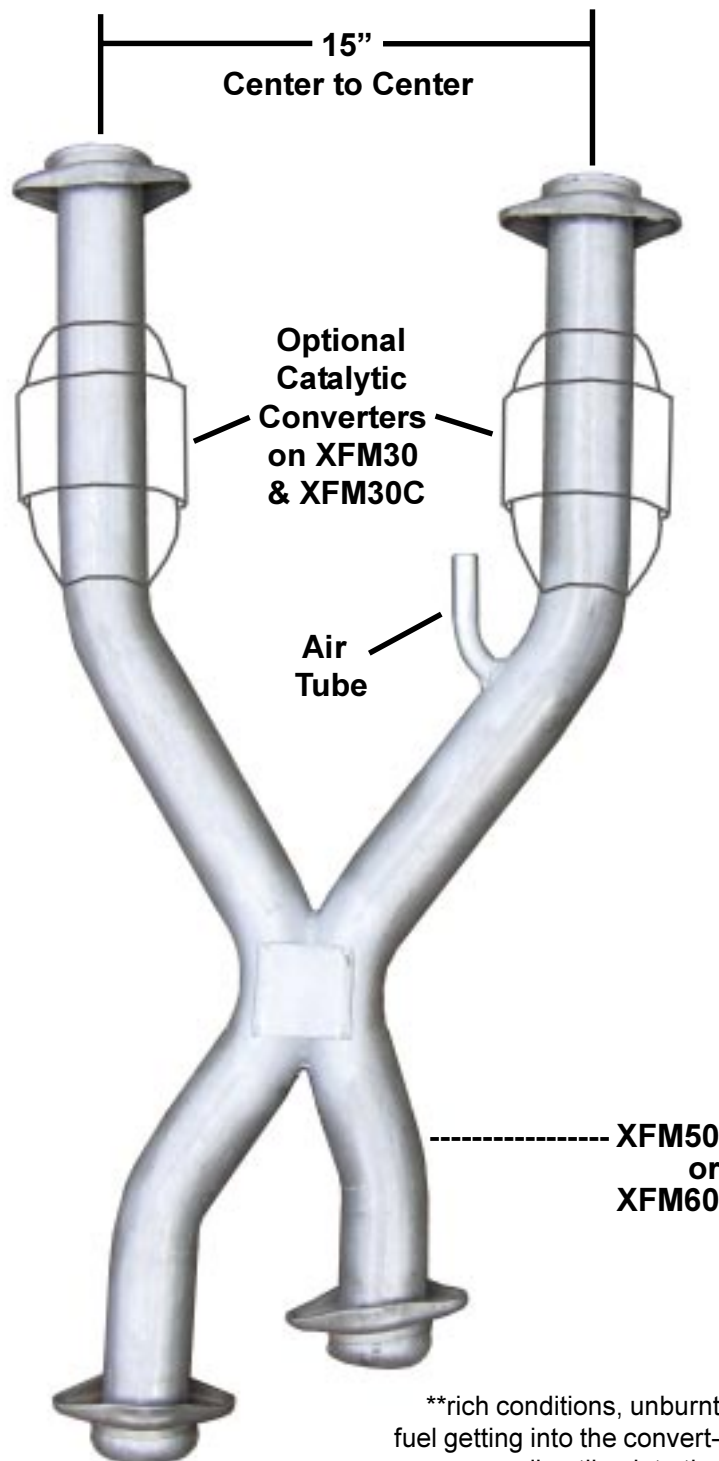
Note: With the off road X pipe the air tube does not need to be reconnected. You may hear a slight whistling sound because of this open tube. It is not harmful to your vehicle. Do not plug this tube. Rather weld or tie it out of the way of the X pipe. If you don't like the sound you will need to use high temperature flexible hose and clamps (available at NAPA) to reconnect to the engine tube.

3. Start engine and listen and look for leaks. Black deposits at any junctions indicate an exhaust leak.

4. After driving the car for approximately 50 miles, check the system for any possible loose connections.

5. Highly modified vehicles with special timing modifications may cause damage to the catalytic converters and is not covered under the warranty.

The first time you warm up the exhaust system you will notice quite a bit of white smoke. This is normal! It is the Mandrel fluid used to bend the pipes that has not evaporated.



XFM50
or
XFM60

**rich conditions, unburnt fuel getting into the converters, or oil getting into the converters can cause converter failure and is not covered under the warranty.



Add a "C" to each Part# for Ceramic.