

# XFM53 / XFM53C

## --- PARTS LIST ---

### INSTALLATION INSTRUCTIONS

1. This Crossover is designed for cars with Long tube headers for off-road use only! Start by removing your old crossover at the collector reducers(front) and flow tubes.(back) We recommend an ample dose of WD40 or other brand of penetrating oil to avoid stripping or breaking the bolts at the header flanges. Remember to disconnect both your front and rear O2 sensor switches (if still connected) before dropping your existing crossover.

**Note:** There are no hangers included with the X pipe assembly. They are not necessary. Because your Pypes X pipe is about 40 lbs lighter than the factory H pipe, the header flanges as well as the muffler/tailpipe hangers are enough to support the entire system.

2. Your Pypes crossover is modular allowing you to resize both the length and width to attach to almost any size long tube header. Take some measurements and determine how much(if any) pipe will need to be cut from the forward extensions or the 'width' middle extensions. Cuts must only be made at the BACK of these extensions and only if necessary. It's always best to cut less if not sure. You can always cut a little more. Install the X pipe kit from the headers back. Do not fully tighten the X connections. Use a stand to keep the X in place. When you are satisfied with the fit, tighten all connections.

3. Re-connect your O2 sensors. Be careful not to twist the wires.

4. Start engine and listen and look for leaks. Black deposits at any junctions indicate an exhaust leak.

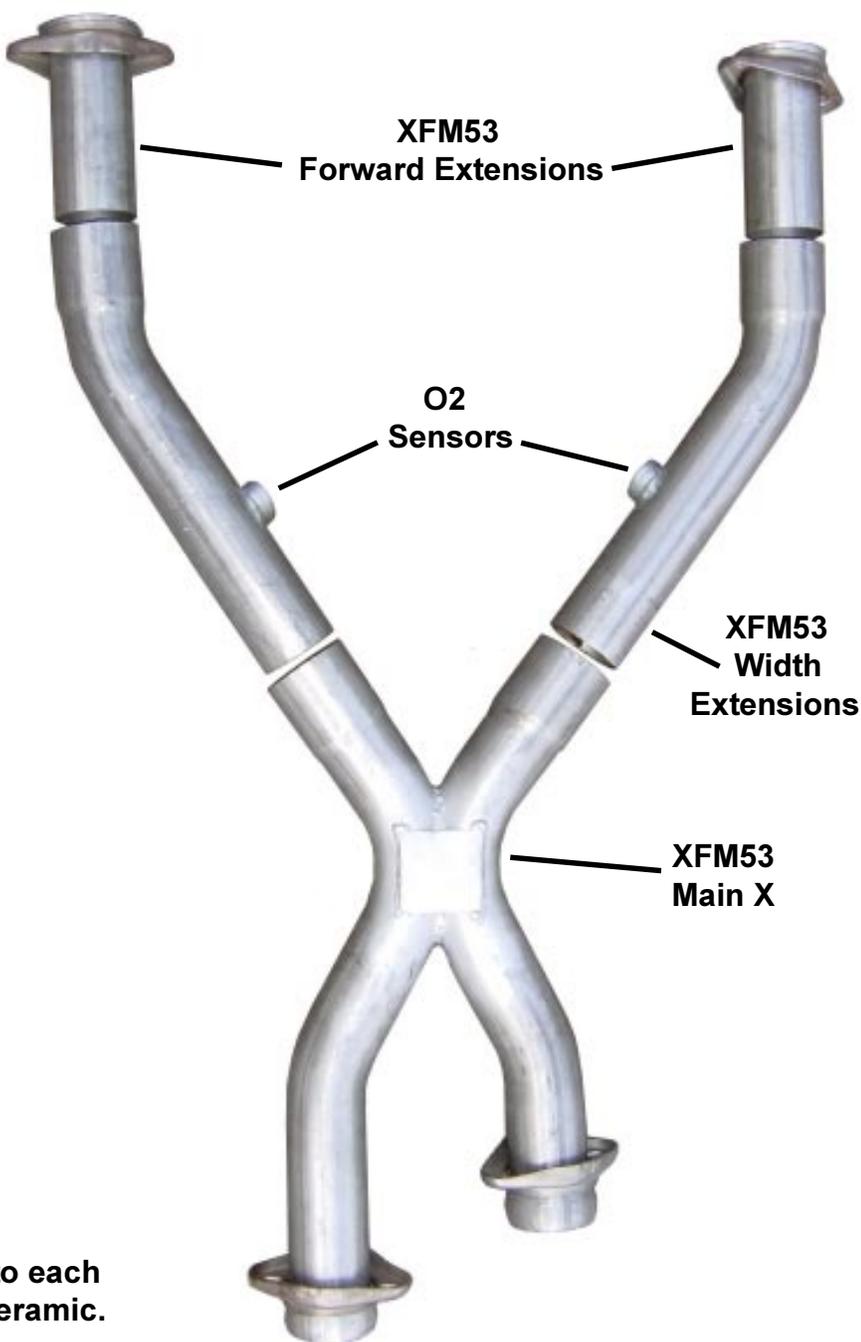
5. After driving the car for approximately 50 miles, check the system for any possible loose connections.

***The first time you warm up the exhaust system you will notice quite a bit of white smoke. This is normal! It is the Mandrel fluid used to bend the pipes that has not evaporated.***

QTY	PART#	DESCRIPTION
2	XFM53	2.5" Crossover (Forward Extensions)
2	XFM53	2.5" Crossover (Width Extensions)
2	XFM53	2.5" Crossover (Main X)
1		Hardware Kit

### Popular Options

HVC10	Band Clamp
HVC50	U-clamp



Add a "C" to each Part# for Ceramic.