

## **HFM53**

409 Stainless Steel 96-04 Ford Mustang GT Offroad H-pipe  
for HDR53S



**Pypes Performance Exhaust**  
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Thanks again for purchasing your new 409 stainless steel Pypes Performance Exhaust 96-04 Ford Mustang GT H-pipe. Please be sure to confirm all the components in the kit were received in your shipment before beginning installation. These kits will include your new h-pipe with O2 bungs and installation hardware. If you find any component missing, please contact our office at 800-421-3890 for replacement. Installation of this kit will require a few simple hand tools, a cutting device and penetrating oil. For a quicker and tighter installation, air tools are recommended. Technical assistance is available both online at [www.pypesexhaust.com](http://www.pypesexhaust.com) or 800-421-3890.

### **Parts List**

- 1 HFM53 - H-pipe**
- 1 HVC40 - 2 1/4" Clamp**
- 2 HVC35 - Bolt Kit**

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- 1. Begin by disconnecting your negative cable from your battery, as you will need to unplug and remove your O2 sensor harnesses. Place the vehicle on a lift or four jack stands at maximum height. This will aid in an easier installation. Note: Make sure to support your mid-pipes just past the connection point between the factory h-pipe.**
- 2. This h-pipe is designed to directly connect to P/N HDR53S long tube headers to a factory gt style catback. The center "H" will be clamped or welded to the desired width. The O2 bungs should angle up towards the floors of the vehicle.**
- 3. Make sure all the ball and socket connections are tight before starting the vehicle.**

### **Helpful Hint:**

The use of adjustable flow tubes like our PFF10K will aid in the hook-up of this H-pipe.

