

## XGG10/ XGI10

409 Stainless Steel or Aluminized Steel X-pipe Kits

"S" at the end of the part number denotes 304 polished stainless steel.

**XGG10:** 2-1/2" 1978-88 GM G-body

**XGI10:** 2-1/2" 1994-96 GM Impala



**Pypes Performance Exhaust**

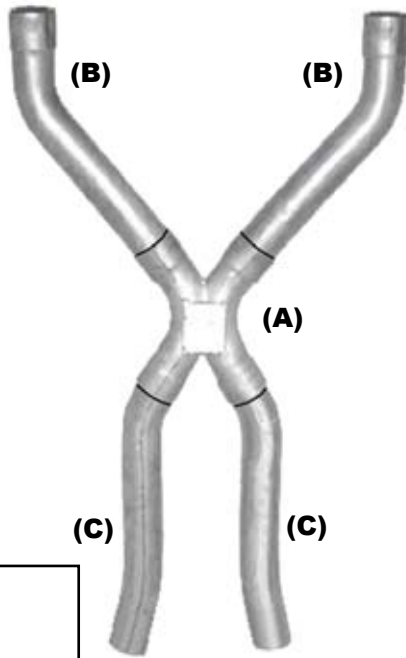
**2880 Bergey Road Unit O Hatfield, PA 19440**

**800-421-3890 (voice) 215-712-9968 (fax)**

**www.pypesexhaust.com**

Thanks again for purchasing your new 409 stainless steel Pypes Performance Exhaust Universal X-pipe kit. Please be sure to confirm all the components in the kit were received in your shipment before beginning installation. These kits will include your new x-pipe kit and necessary clamps. If you find any component missing, please contact our office at 800-421-3890 for replacement. Installation of this kit will require a few simple hand tools and a cutting device. For a quicker and tighter installation, welding of slip joints is recommended. Technical assistance is available both online at [www.pypesexhaust.com](http://www.pypesexhaust.com) or 800-421-3890.

### XGG10



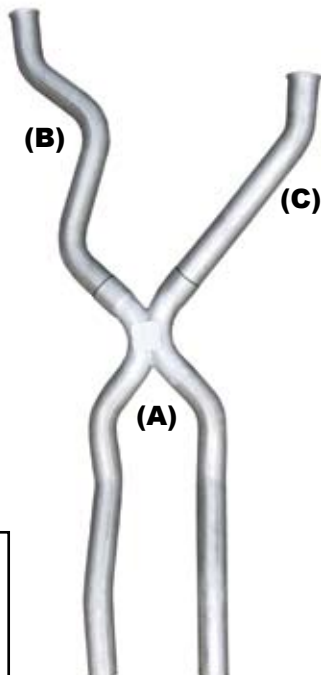
(A) Center X  
(B) Front Legs  
(C) Rear Legs

1. This three piece kit is produced to fit 1978-1988 GM G-bodies. Measuring and cutting may be required. The x-pipe is designed to connect to your collector reducers or down-pipes under the transmission cross-member.

2. Trimming of the front legs may be required for the optimum fit. Install the rear legs into the mufflers first. Your center "X" should land approx 8-12 inches behind the tail shaft of your transmission and centered under the driveshaft. Also, the center plate in the "X" has an arrow stamp which must point forward. Slide the fixed rear legs into the mufflers. Next, slide the front legs into the x-pipe. They should end somewhere close to the humps in your transmission cross-member. These may need to be trimmed to fit the width of your headers or optional down-pipes. Be extra careful when measuring and cutting. A helpful tip: Line up the front legs under the center "X" to mark your cut lines making sure to line them up with you headers or down pipes. Finish the system by connecting the front legs of the x-pipe to the headers (collector reducers) utilizing the two 1ft connection pipes. Trimming the length will be required. If down pipes are used, make sure the end close to the rear side of the transmission cross member. If they are too long they must be trimmed. Some header applications require custom collectors due to the header not ending square and parallel in the car. For proper system fit, you collectors must run parallel with your rocker panels.

3. Clamps (Warning: tightened clamps will leave marks in the tubing, making removal or adjustments extremely difficult) or for the best fit weld all the slip joints. The 409 stainless can be welded with your standard mig welder, and is highly recommended when possible.

### XGI10



(A) Center X  
(B) Driver-Side Front Leg  
(C) Passenger-Side Front Leg

1. This three piece kit is designed to fit 1994-1996 GM Impala's. Measuring and cutting may be required. The x-pipe is designed to connect to your factory catalytic converters and run to the mufflers.

2. Now, its time to install the x-pipe. You must re-use your factory flanges which will connect the front legs of the x-pipe to you catalytic converters. Trimming of the front legs may be required to make sure the "X" is centered under the drive shaft. Also, the center plate in the "X" has an arrow stamp which must point forward. Now, slide the rear legs of the x-pipe into the mufflers.

3. Finish the system by making all your final adjustments to position the x-pipe. Now tighten all the clamps (Warning: tightened clamps will leave marks in the tubing, making removal or adjustments extremely difficult) or for the best fit weld all the slip joints. The 409 stainless can be welded with your standard mig welder, and is highly recommended when possible.